

**Title:**            CB (SUVALI) CRUDE ASSAY

**Client:**            **Cairn Energy India Pvt Ltd**

Survey No 232, Onshore Terminal, Surat Hazira Road, Hazira Surat, Surat - 394270

Report No.:        2023-SING-004514

Issue No.:         1

Date of Issue:     23 March 2023

**Sample Description:**

**Intertek Reference**

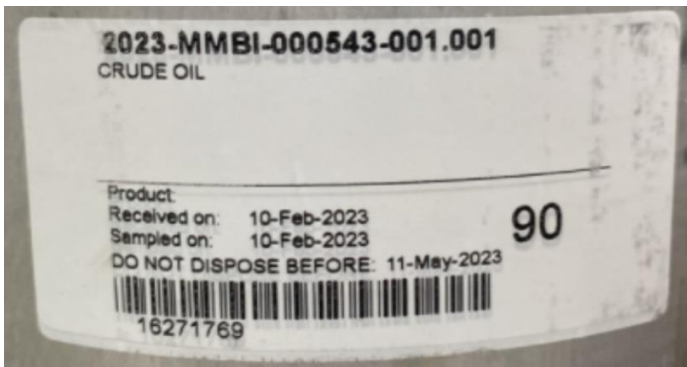
Sample ID:         CB (SUVALI) CRUDE OIL

Lab ID:             **2023-SING-004514**

Date Received:    **16 February 2023**

Date(s) Tested:   **17 Feb - 21 Mar 2023**

**Per Sample Label**



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**Properties of Crude**

Sample ID	CB (SUVALI) CRUDE OIL		
Lab ID	2023-SING-004514		
Client ID	Cairn Energy India Pvt Ltd		
Date	23 March 2023		
Test	Method	Result	Unit
Density @15°C	D5002	0.8052	kg/L
Specific Gravity @60/60°F		0.8056	-
API Gravity		44.2	°API
Ash Content	D482	0.007	% wt
Asphaltene stability	ASTM D2007	2.9	-
Basic Nitrogen	UOP 269	0.0090	% wt
Carbon Residue- Micro	D4530	0.63	% wt
CFPP	IP 309	NA <sup>1</sup>	°C
Characterization factor	UOP 375	12.2	-
Colour ASTM	D1500	>8.0	-
Flash Point	ip 170	<10.0	°C
H2S	UOP 163	<1	ppm wt
Kinematic Viscosity @ 40°C	D445	2.468	cSt
Kinematic Viscosity @ 50°C	D445	2.035	cSt
Kinematic Viscosity @ 100°C	D445	NA <sup>2</sup>	cSt
Mercaptan Sulphur	UOP 163	<1	ppm wt
Metal - Mercury	UOP 938	<1.00	ppm wt
Metal - Cu	ICPES	<1	ppm wt
Metal - Fe	ICPES	3	ppm wt
Metal - Ni	ICPES	<1	ppm wt
Metal - Na	ICPES	6	ppm wt
Metal - V	ICPES	<1	ppm wt
Mol Wt	GPC	179.5	g/mol
Pour Point-upper	D5853A	9	°C
Reid Vapour Pressure @37.8°C	D323	4.05	psi
Salt Content	D3230	6.3	lb/1000bbbls
SARA (on 260+ cut) - Saturates	D2007	69.9	% wt
SARA (on 260+ cut) - Aromatics	D2007	19.4	% wt
SARA (on 260+ cut) - Resins	D2007	4.9	% wt
SARA (on 260+ cut) - Asphaltene	D2007	0.1	% wt
Sediment by Extraction	D473	0.02	% wt
Total Acid Number	D664	0.07	mg KOH/g
Total Nitrogen	D5762	170	ppm wt
Total Sulphur	D4294	0.0297	%wt
Viscosity-Grav Constant @ 100°C	D2501	NA <sup>2</sup>	-
Water Content	D4006	0.45	%Vol
WAT	DSC	53.0	°C
WDT	DSC	27.3	°C
Wax Content	UOP 46	24.3	% wt

Note :

NA<sup>1</sup> - Unable to perform. Dark sample. Color >8.0 (CFPP) / Color >3.5 (Cloud Pt)

NA<sup>2</sup> - Unable to perform. Sample has low flash.

**Chemical Composition By Whole oil GC**

Component	Mole, %	Component	Mole, %
Methane	<0.01	Dodecanes	4.31
Ethane	<0.01	Tridecanes	4.51
Propane	0.79	Tetradecanes	4.46
iso-Butane	1.08	Pentadecanes	3.50
n-Butane	1.74	Hexadecanes	2.72
Neo-pentane	0.02	Heptadecanes	2.87
iso-Pentane	1.93	Octadecanes	1.73
n-Pentane	2.66	Nonadecanes	1.74
Hexanes	6.13	Eicosanes	1.43
Methyl Cyclo Pentane	1.43	Heneicosanes	1.40
Benzene	0.36	Docasanes	1.31
Cyclohexane	3.64	Tricosanes	1.07
Heptanes	6.21	Tetracosanes	1.02
Methyl Cyclo Hexane	5.52	Pentacosanes	1.00
Toluene	0.81	Hexacosanes	0.92
Octanes	7.44	Heptacosanes	0.91
Ethyl Benzene	0.23	Octacosanes	0.73
Meta+Para Xylene	1.13	Nonacosanes	0.65
Ortho Xylene	0.33	Triacontanes	0.61
Nonanes	6.21	Hentriacontanes	0.56
Iso-Propyl benzene	0.03	Dotriacontanes	0.36
n-Propyl benzene	0.12	Tritriacontanes	0.31
1,2,4-Trimethylbenzene	0.09	Tetratriacontanes	0.22
Decanes	6.05	Pentatriacontanes	0.22
Undecanes	5.43	Hexatriacontanes +	2.07

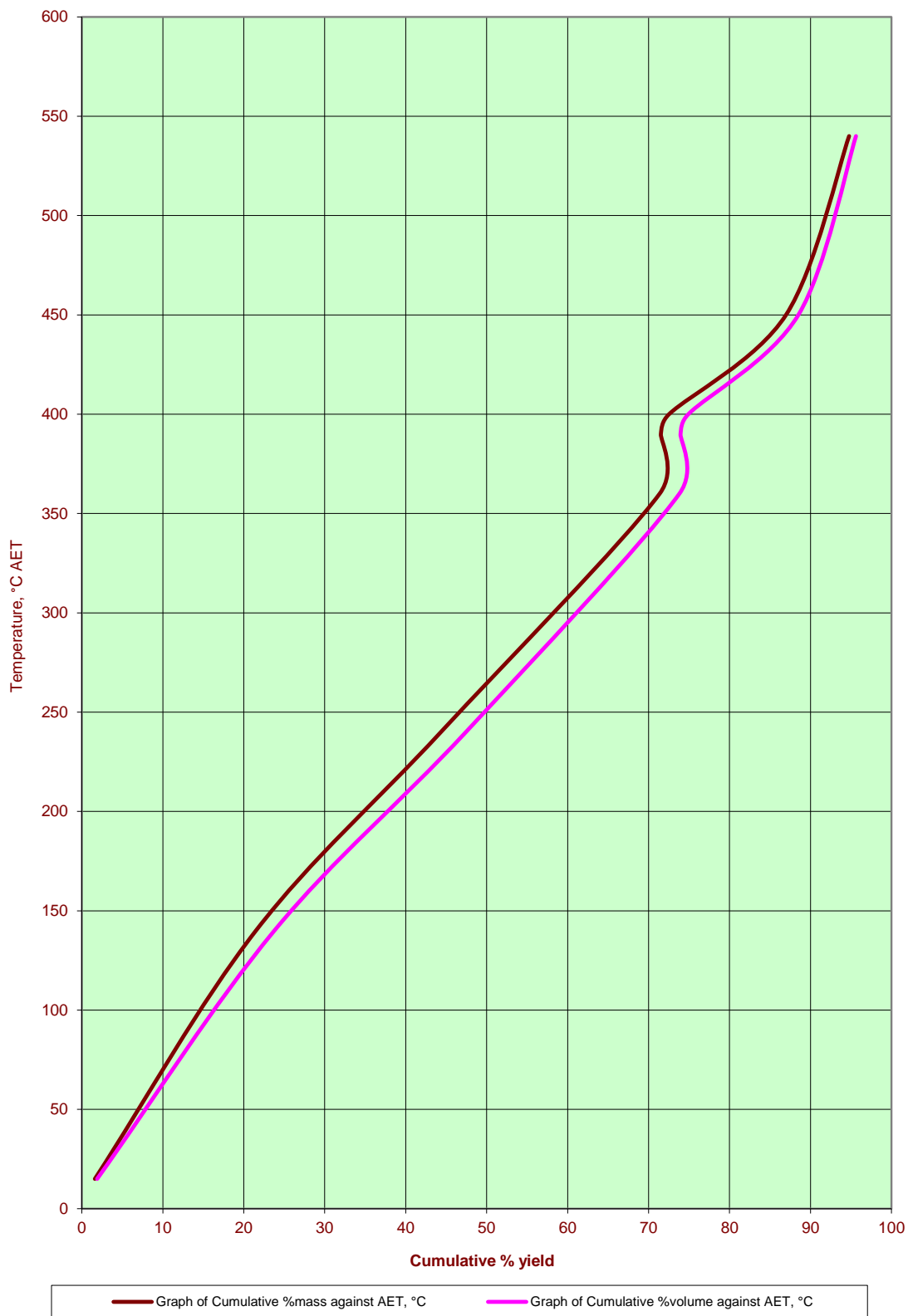
**Distillation %mass Yield and %volume Yield**

Cut Range °C	%mass	Cumulative %mass	%volume	Cumulative %volume	Specific Gravity @60/60°F
LPG	1.6	1.6	1.9	1.9	0.5735
15 - 140	19.9	21.5	21.9	23.8	0.7245
140 - 240	22.9	44.4	23.7	47.4	0.7779
240 - 360	27.0	71.4	26.4	73.8	0.8255
360 - 390	0.1	71.5	0.1	73.9	0.8463
390 - 400	1.0	72.5	1.0	74.9	0.8466
400 - 450	14.4	87.0	13.6	88.5	0.8563
450 - 540	7.8	94.8	7.1	95.6	0.8819
540+	5.2	100.0	4.4	100.0	0.9627

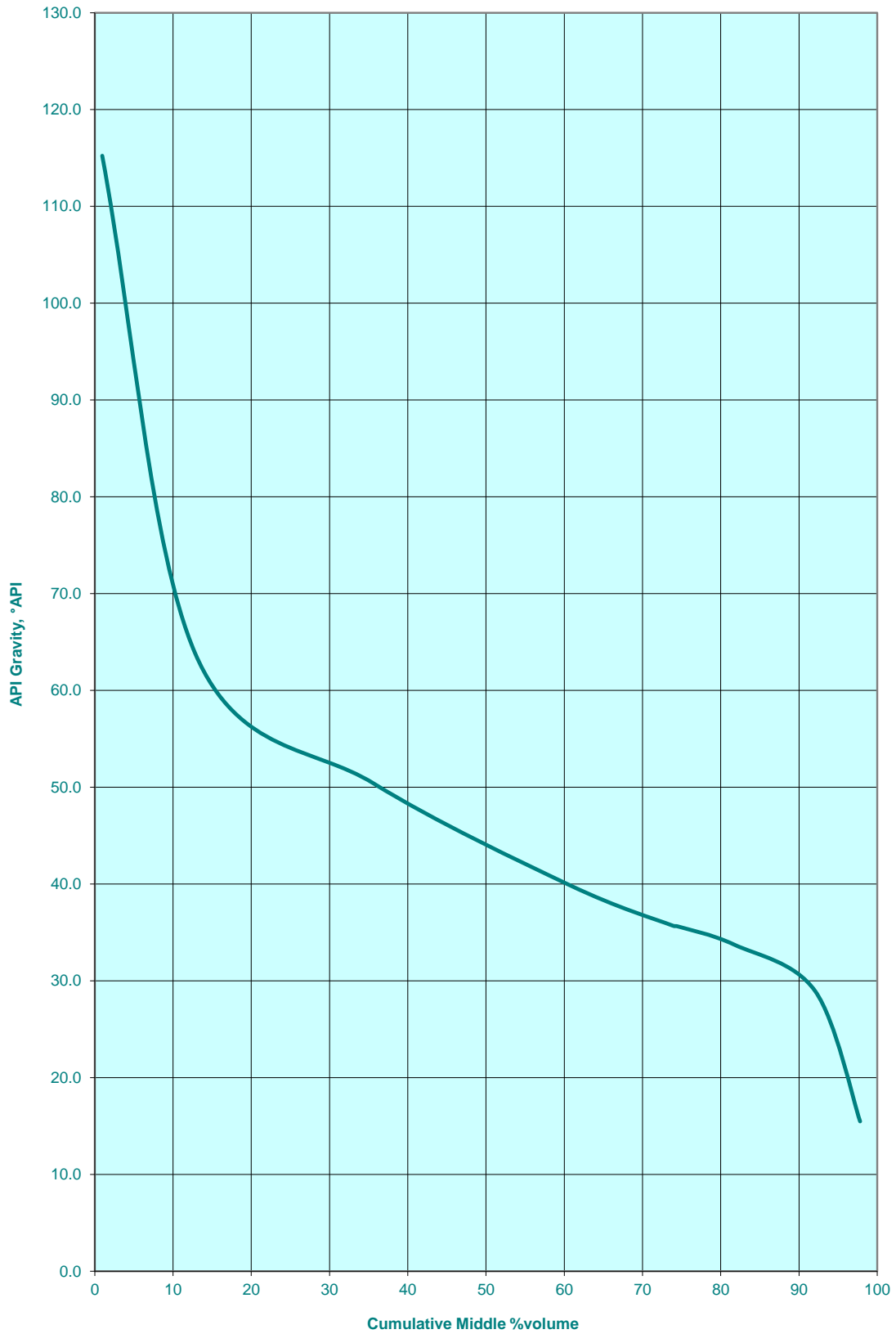
Water removed during distillation ~ 130 ml (~ 0.7 vol%)

Data is based on dewatered sample (Dry Crude)

**Graph of Cumulative % yield against Temperature, °C AET**



**Graph of Cumulative Middle %volume against API Gravity, °API**

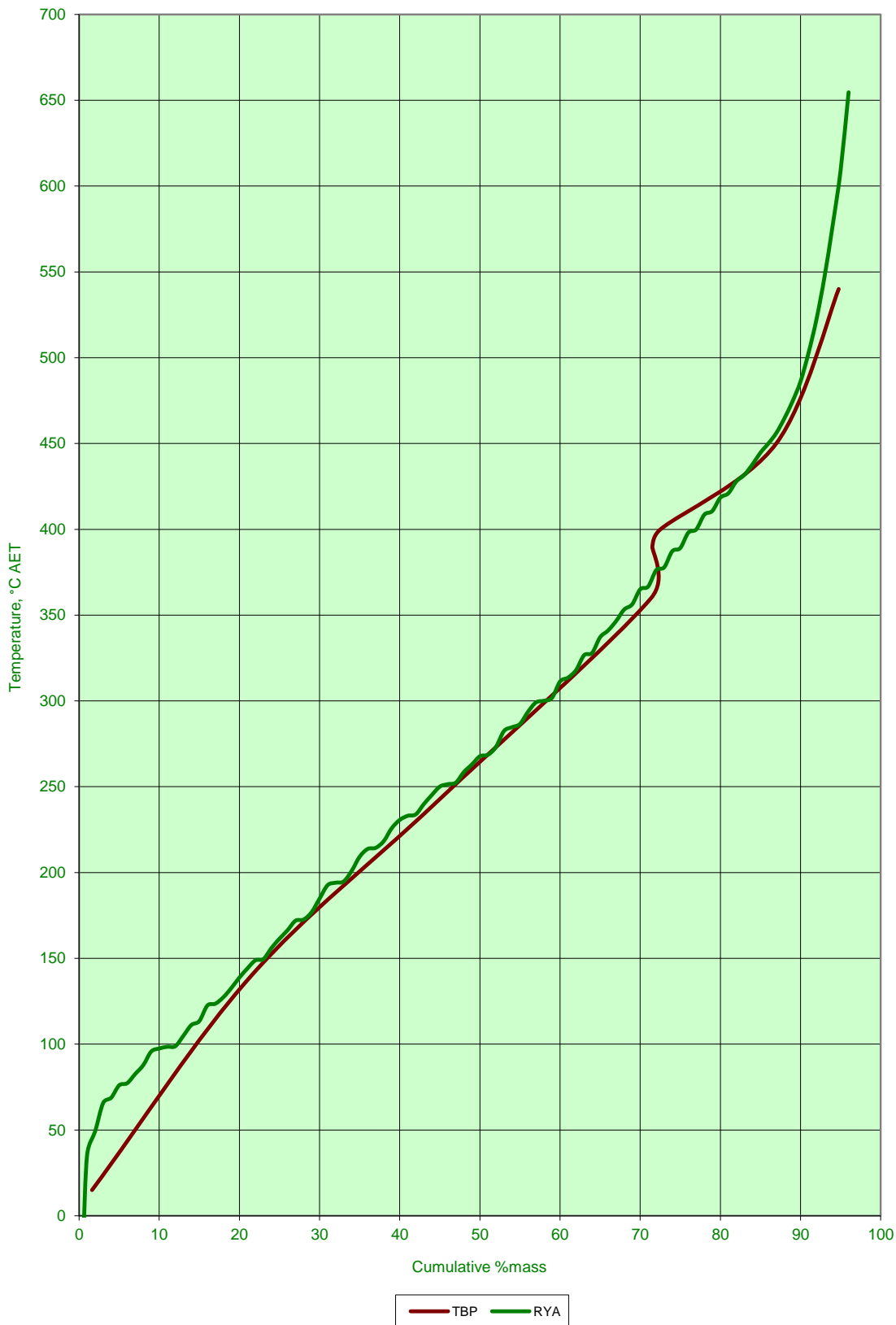


**Rapid Yield Analysis Data**

%mass	Temperature °C	%mass	Temperature °C	%mass	Temperature °C
IBP	-15	34	201	68	353
1	36	35	209	69	356
2	49	36	214	70	365
3	66	37	214	71	367
4	69	38	218	72	376
5	76	39	226	73	378
6	77	40	231	74	387
7	83	41	233	75	389
8	88	42	234	76	398
9	96	43	240	77	400
10	97	44	245	78	409
11	98	45	250	79	411
12	99	46	251	80	418
13	105	47	252	81	421
14	111	48	259	82	428
15	113	49	263	83	432
16	123	50	268	84	438
17	124	51	269	85	445
18	127	52	273	86	450
19	133	53	282	87	456
20	139	54	285	88	465
21	144	55	287	89	475
22	149	56	294	90	486
23	150	57	299	91	503
24	156	58	300	92	523
25	161	59	302	93	547
26	166	60	311	94	577
27	172	61	314	95	609
28	173	62	318	96	655
29	177	63	327		
30	185	64	328		
31	193	65	337		
32	194	66	341		
33	195	67	347		



Graph of True Boiling Point against Graph of RYA



Sample ID	CB (SUVALI) CRUDE ASSAY		Whole	Cut Range										
	Lab ID	2023-SING-004514		LPG	C5 - 140 °C	140 - 240 °C	240 - 360 °C	360 - 390 °C	360 - 400 °C	400 - 450 °C	450 - 540 °C	360 - 540 °C	360+ °C	540+ °C
Client ID	Caim Energy India Pvt Ltd													
Date	23 March 2023													
Test	Method	Unit												
Mass Yield	D2892/D5236	%mass		1.6	19.9	22.9	27.0	0.1	1.2	14.4	7.8	23.4	28.6	5.2
Volume Yield		%volume		1.9	21.9	23.7	26.4	0.1	1.1	13.6	7.1	21.8	26.2	4.4
Density @15°C		kg/L	0.8052	0.5735	0.7243	0.7776	0.8251	0.8459	0.8462	0.8558	0.8814	0.8638	0.8804	0.9621
Specific Gravity @60/60°F	D5002/D4052/ D2598	-	0.8056	0.5735	0.7245	0.7779	0.8255	0.8462	0.8467	0.8563	0.8819	0.8643	0.8809	0.9627
API Gravity		°API	44.2	115.2	63.8	50.4	39.9	35.7	35.6	33.7	28.9	32.2	29.1	15.5
Aniline Point	D611	°C			66.0	83.0	NA <sup>3</sup>	100.1	103.5	108.6	104.9			
Antiknock Index		Calc		57.5										
Ash Content	D482	% wt	0.007						<0.001	<0.001	<0.001	<0.001	0.014	0.089
Asphaltenes	IP 143	%wt							<0.50	<0.50	<0.50	<0.50	<0.50	<0.50
Asphaltene stability	ASTM D2007		2.9											
Basic Nitrogen	UOP 269	% wt	0.0090			0.0018	NA <sup>3</sup>	0.0059	0.0070	0.0194	0.0100	0.0296	0.109	
CHNS - Carbon	D5291	% wt			85.2			86.7	86.3	86.7	86.3	86.6	87.2	
CHNS - Hydrogen	D5291	% wt			14.4			13.4	12.7	13.5	13.8	10.7	12	
Carbon Residue- Micro	D4530	% wt	0.63					<0.10	<0.10	0.20	<0.10	2.09	11.9	
Carbon Residue- Micro, 10%	D4530	% wt				<0.10	NA <sup>3</sup>							
Cetane Index	D4737	-			50.8			NA <sup>3</sup>	89.3	87.3	NA <sup>3</sup>			
Cetane Number	D6890	-				68.6	NA <sup>3</sup>							
CFPP	IP 309	°C	NA <sup>1</sup>											
Characterization factor	UOP 375	-	12.2			12.1	NA <sup>3</sup>							
Cloud Point	D2500	°C			-51	7	NA <sup>3</sup>	42	50	NA <sup>1</sup>	NA <sup>1</sup>			
Colour ASTM	D1500	-	>8.0			0.5	NA <sup>3</sup>	2.5	2.5	>8.0	>8.0			
Copper Corrosion, 100C, 2 hrs	D130	°C			1a	1a	NA <sup>3</sup>							
FIA - Aromatics	D1319	% vol		4.8	9.9									
FIA - Olefins	D1319	% vol		<0.1	<0.1									
FIA - Saturates	D1319	% vol		95.2	90.1									
Flash Point	IP 170 / D93	°C	<10.0		43.5	124	NA <sup>3</sup>							
Freezing Point	D7153	°C		<-60	-47.3									
Gross calorific Value	D240	MJ/kg										45.535	43.910	
H2S	UOP 163	ppm wt	<1											
Kinematic Viscosity @ -20°C	D445	cSt			3.208									
Kinematic Viscosity @ 20°C	D445	cSt			1.446									
Kinematic Viscosity @ 40°C	D445	cSt	2.468		1.098	3.576	NA <sup>3</sup>	NA <sup>5</sup>	NA <sup>5</sup>	NA <sup>5</sup>	NA <sup>5</sup>			
Kinematic Viscosity @ 50°C	D445	cSt	2.035		0.9688	2.963	NA <sup>3</sup>	8.596	11.65	NA <sup>5</sup>	NA <sup>5</sup>			
Kinematic Viscosity @ 70°C	D445	cSt			0.7779	2.079	NA <sup>3</sup>	5.247	6.985	16.69	8.884	15.04	NA <sup>5</sup>	
Kinematic Viscosity @ 100°C	D445	cSt	NA <sup>2</sup>					3.079	3.849	7.739	4.718	7.979	226.9	
Mercaptan Sulphur	UOP 163	ppm wt	<1											
Metal - Mercury	UOP 938	ppm wt	<1.00											
Metal - Cu	ICPES	ppm wt	<1					<1	<1	<1	<1	<1	<1	
Metal - Fe	ICPES	ppm wt	3					<1	<1	<1	<1	6	27	
Metal - Ni	ICPES	ppm wt	<1					<1	<1	<1	<1	4	21	
Metal - Na	ICPES	ppm wt	6					3	<1	3	17	11	49	
Metal - V	ICPES	ppm wt	<1					<1	<1	<1	<1	<1	<1	
Mol Wt	GPC	g/mol	179.5											
Motor Octane Number	D2700	-		57										
Naphthalene Content	D1840	%vol			0.66									
Organic Chloride	D4929B	ppm wt		<1										
DHA - Paraffins	D6730	%vol		58.1										
DHA - Olefins	D6730	%vol		<0.1										
DHA - Naphthenes	D6730	%vol		37.2										
DHA - Aromatics	D6730	%vol		4.4										
DHA - Unknown	D6730	%vol		0.3										
Pour Point-upper	D5853A	°C	9											
Pour Point	D97	°C				6	NA <sup>3</sup>	39	45	57	48	51	72	
Refractive Index @70°C	D1747	-			1.4109	1.4391	NA <sup>3</sup>	1.4504	1.4543	1.4693	NA <sup>1</sup>			
Reid Vapour Pressure @37.8°C	D323	psi	4.05		3.95									
Research Octane Number	D2699	-		58										
Salt Content	D3230	lb/1000bbls	6.3											
SARA (on 260+ cut) - Saturates	D2007	% wt	69.9											
SARA (on 260+ cut) - Aromatics	D2007	% wt	19.4											
SARA (on 260+ cut) - Resins	D2007	% wt	4.9											
SARA (on 260+ cut) - Asphaltene	D2007	% wt	0.1											
Saybolt Colour	D156	-			30									
Sediment by Extraction	D473	% wt	0.02											
Smoke Point	D1322	mm		44.6	32.6									
Total Acid Number	D664	mg KOH/g	0.07		0.02	0.04	NA <sup>3</sup>	0.05	0.11	0.33	0.16	0.23	0.08	
Total Nitrogen	D4629/D5762	ppm wt	170		0.1	0.7	37	NA <sup>3</sup>	140	170	430	250	640	2300
Total Sulphur	D5453	ppm wt		4.4										
Total Sulphur	D4294	%wt	0.0297		0.0134	0.0331	NA <sup>3</sup>	0.0328	0.0341	0.0528	0.0405	0.0602	0.1450	
Viscosity-Grav Constant @ 40°C	D2501	-				NA <sup>4</sup>	NA <sup>3</sup>							
Viscosity-Grav Constant @ 100°C	D2501	-	NA <sup>2</sup>					0.802	0.794	0.816	0.810	0.814	0.832	
Water Content	D4006	%Vol	0.45											
WAT	DSC	°C	53.0											
WDT	DSC	°C	27.3											
Wax Content	UOP 46	% wt	24.3					58.5	63.5	46.8	49.9	52.5	24.2	

Note:  
 NA<sup>1</sup> - Unable to perform. Dark sample. Color >8.0 (CFPP) / Color >3.5 (Cloud Pt)  
 NA<sup>2</sup> - Unable to perform. Sample has low flash.  
 NA<sup>3</sup> - Not enough sample to perform test.  
 NA<sup>4</sup> - Unable to perform. Viscosity @40°C < 5.5 cSt  
 NA<sup>5</sup> - Unable to perform. Pour point and visc bath temp is close.

Sample ID	CB (SUVALI) CRUDE ASSAY		
Lab ID	2023-SING-004514		
Cut Range	LPG		
Date	23 March 2023		
Test	Method	Result	Unit
Mass Yield	D2892	1.6	%mass
Volume Yield		1.9	%volume
Density @15°C	D2598	0.5735	kg/L
Specific Gravity @60/60°F		0.5735	-
API Gravity		115.2	°API
Ethane	D2421 / D2598 / D2163	0.264	%mass
Propane		12.353	
n-Butane		42.772	
Isobutane		26.931	
n-Pentane		3.504	
Isopentane		12.854	
2,2-dimethylpropane		0.661	
Cyclopentane		0.076	
C6+		0.585	

Sample ID	CB (SUVALI) CRUDE ASSAY		NAPHTHA / KERO	
Lab ID	2023-SING-004514		C5 - 140 °C	140 - 240 °C
Client ID	Cairn Energy India Pvt Ltd			
Date	23 March 2023			
Test	Method	Unit		
Mass Yield	D2892/D5236	%mass	19.9	22.9
Volume Yield		%volume	21.9	23.7
Density @ 15°C	D4052	kg/L	0.7243	0.7776
Specific Gravity @60/60°F		-	0.7245	0.7779
API Gravity		°API	63.8	50.4
Aniline Point	D611	°C		66.0
Antiknock Index	Calc	-	57.5	
CHNS - Carbon	D5291	% wt		85.2
CHNS - Hydrogen	D5291	% wt		14.4
Cetane Index	D4737	-		50.8
Cloud Point	D2500	°C		-51
Copper Corrosion, 100C, 2 hrs	D130	°C		1a
FIA - Aromatics	D1319	% vol	4.8	9.9
FIA - Olefins	D1319	% vol	<0.1	<0.1
FIA - Saturates	D1319	% vol	95.2	90.1
Flash Point	IP 170	°C		43.5
Freezing Point	D7153	°C	<-60	-47.3
Kinematic Viscosity @ -20°C	D445	cSt		3.208
Kinematic Viscosity @ 20°C	D445	cSt		1.446
Kinematic Viscosity @ 40°C	D445	cSt		1.098
Kinematic Viscosity @ 50°C	D445	cSt		0.9688
Kinematic Viscosity @ 70°C	D445	cSt		0.7779
Mercaptan Sulphur	UOP 163	ppm wt	<1	<1
Motor Octane Number	D2700	-	57	
Naphthalene Content	D1840	%vol		0.66
Organic Chloride	D4929B	ppm wt	<1	
DHA - Paraffins	D6730	%vol	58.1	
DHA - Olefins	D6730	%vol	<0.1	
DHA - Naphthenes	D6730	%vol	37.2	
DHA - Aromatics	D6730	%vol	4.4	
DHA - Unknown	D6730	%vol	0.3	

Sample ID	CB (SUVALI) CRUDE ASSAY		NAPHTHA / KERO	
Lab ID	2023-SING-004514		C5 - 140 °C	140 - 240 °C
Client ID	Cairn Energy India Pvt Ltd			
Date	23 March 2023			
Test	Method	Unit		
Refractive Index @70°C	D1747	-		1.4109
Reid Vapour Pressure @37.8°C	D323	psi	3.95	
Research Octane Number	D2699	-	58	
Saybolt Colour	D156	-		30
Smoke Point	D1322	mm	44.6	32.6
Total Acid Number	D664	mg KOH/g		0.02
Total Nitrogen	D4629	ppm wt	<1.0	<1.0
Total Sulphur	D5453	ppm wt	4.4	
Total Sulphur	D4294	%wt		0.0134

Sample ID	CB (SUVALI) CRUDE ASSAY		GASOIL	
Lab ID	2023-SING-004514		240 - 360 °C	360 - 390 °C
Client ID	Cairn Energy India Pvt Ltd			
Date	23 March 2023			
Test	Method	Unit		
Mass Yield	D2892/D5236	%mass	27.0	0.1
Volume Yield		%volume	26.4	0.1
Density @ 15°C	D4052	kg/L	0.8251	0.8459
Specific Gravity @60/60°F		-	0.8255	0.8462
API Gravity		°API	39.9	35.7
Aniline Point	D611	°C	83.0	NA <sup>3</sup>
Basic Nitrogen	UOP 269	% wt	0.0018	NA <sup>3</sup>
Carbon Residue- Micro, 10%	D4530	% wt	<0.10	NA <sup>3</sup>
Cetane Number	D6890	-	68.6	NA <sup>3</sup>
Characterization factor	UOP 375	-	12.1	NA <sup>3</sup>
Cloud Point	D2500	°C	7	NA <sup>3</sup>
Colour ASTM	D1500	-	0.5	NA <sup>3</sup>
Copper Corrosion, 100C, 2 hrs	D130	°C	1a	NA <sup>3</sup>
Flash Point	D93	°C	124	NA <sup>3</sup>
Kinematic Viscosity @ 40°C	D445	cSt	3.576	NA <sup>3</sup>
Kinematic Viscosity @ 50°C	D445	cSt	2.963	NA <sup>3</sup>
Kinematic Viscosity @ 70°C	D445	cSt	2.079	NA <sup>3</sup>
Pour Point	D97	°C	6	NA <sup>3</sup>
Refractive Index @70°C	D1747	-	1.4391	NA <sup>3</sup>
Total Acid Number	D664	mg KOH/g	0.04	NA <sup>3</sup>
Total Nitrogen	D4629	ppm wt	37	NA <sup>3</sup>
Total Sulphur	D4294	%wt	0.0331	NA <sup>3</sup>
Viscosity-Grav Constant @ 40°C	D2501	-	NA <sup>4</sup>	NA <sup>3</sup>

Note:

NA<sup>3</sup> - Not enough sample to perform test.

NA<sup>4</sup> - Unable to perform. Viscosity @40°C < 5.5 cSt

Sample ID		CB (SUVALI) CRUDE ASSAY		VACUUM GASOIL	
Lab ID		2023-SING-004514		400 - 450 °C	450 - 540 °C
Client ID		Cairn Energy India Pvt Ltd			
Date		23 March 2023			
Test		Method	Unit		
Mass Yield	D2892/D5236	%mass	14.4	7.8	
Volume Yield		%volume	13.6	7.1	
Density @ 15°C	D4052	kg/L	0.8558	0.8814	
Specific Gravity @60/60°F		-	0.8563	0.8819	
API Gravity		°API	33.7	28.9	
Aniline Point	D611	°C	103.5	108.6	
Ash Content	D482	% wt	<0.001	<0.001	
Asphaltenes	IP 143	%wt	<0.50	<0.50	
Basic Nitrogen	UOP 269	% wt	0.0070	0.0194	
CHNS - Carbon	D5291	% wt	86.3	86.7	
CHNS - Hydrogen	D5291	% wt	12.7	13.5	
Carbon Residue- Micro	D4530	% wt	<0.10	0.20	
Cetane Index	D4737	-	89.3	87.3	
Cloud Point	D2500	°C	50	NA <sup>1</sup>	
Colour ASTM	D1500	-	2.5	>8.0	
Kinematic Viscosity @ 40°C	D445	cSt	NA <sup>5</sup>	NA <sup>5</sup>	
Kinematic Viscosity @ 50°C	D445	cSt	11.65	NA <sup>5</sup>	
Kinematic Viscosity @ 70°C	D445	cSt	6.985	16.69	
Kinematic Viscosity @ 100°C	D445	cSt	3.849	7.739	
Metal - Cu	ICPES	ppm wt	<1	<1	
Metal - Fe	ICPES	ppm wt	<1	<1	
Metal - Ni	ICPES	ppm wt	<1	<1	
Metal - Na	ICPES	ppm wt	<1	3	
Metal - V	ICPES	ppm wt	<1	<1	
Pour Point	D97	°C	45	57	
Refractive Index @70°C	D1747	-	1.4543	1.4693	
Total Acid Number	D664	mg KOH/g	0.11	0.33	
Total Nitrogen	D5762	ppm wt	170	430	
Total Sulphur	D4294	%wt	0.0341	0.0528	
Viscosity-Grav Constant @ 100°C	D2501	-	0.794	0.816	
Wax Content	UOP 46	% wt	63.5	46.8	

Note:

NA<sup>1</sup> - Unable to perform. Dark sample. Color >8.0 (CFPP) / Color >3.5 (Cloud Pt)

NA<sup>5</sup> - Unable to perform. Pour point and visc bath temp is close.

Sample ID	CB (SUVALI) CRUDE ASSAY		BLEND	
Lab ID	2023-SING-004514		360 - 400 °C	360 - 540 °C
Client ID	Cairn Energy India Pvt Ltd			
Date	23 March 2023			
Test	Method	Unit		
Mass Yield	D2892/D5236	%mass	1.2	23.4
Volume Yield		%volume	1.1	21.8
Density @ 15°C	D4052	kg/L	0.8462	0.8638
Specific Gravity @60/60°F		-	0.8467	0.8643
API Gravity		°API	35.6	32.2
Aniline Point	D611	°C	100.1	104.9
Ash Content	D482	% wt	<0.001	<0.001
Asphaltenes	IP 143	%wt	<0.50	<0.50
Basic Nitrogen	UOP 269	% wt	0.0059	0.0100
CHNS - Carbon	D5291	% wt	86.7	86.3
CHNS - Hydrogen	D5291	% wt	13.4	13.8
Carbon Residue- Micro	D4530	% wt	<0.10	<0.10
Cetane Index	D4737	-	NA <sup>3</sup>	NA <sup>3</sup>
Cloud Point	D2500	°C	42	NA <sup>1</sup>
Colour ASTM	D1500	-	2.5	>8.0
Kinematic Viscosity @ 40°C	D445	cSt	NA <sup>5</sup>	NA <sup>5</sup>
Kinematic Viscosity @ 50°C	D445	cSt	8.596	NA <sup>5</sup>
Kinematic Viscosity @ 70°C	D445	cSt	5.247	8.884
Kinematic Viscosity @ 100°C	D445	cSt	3.079	4.718
Metal - Cu	ICPES	ppm wt	<1	<1
Metal - Fe	ICPES	ppm wt	<1	<1
Metal - Ni	ICPES	ppm wt	<1	<1
Metal - Na	ICPES	ppm wt	3	17
Metal - V	ICPES	ppm wt	<1	<1
Pour Point	D97	°C	39	48
Refractive Index @70°C	D1747	-	1.4504	NA <sup>1</sup>
Total Acid Number	D664	mg KOH/g	0.05	0.16
Total Nitrogen	D5762	ppm wt	140	250
Total Sulphur	D4294	%wt	0.0328	0.0405
Viscosity-Grav Constant @ 100°C	D2501	-	0.802	0.810
Wax Content	UOP 46	% wt	58.5	49.9

Note:

NA<sup>1</sup> - Unable to perform. Dark sample. Color >8.0 (CFPP) / Color >3.5 (Cloud Pt)

NA<sup>3</sup> - Not enough sample to perform test.

NA<sup>5</sup> - Unable to perform. Pour point and visc bath temp is close.



Sample ID		CB (SUVALI) CRUDE ASSAY		RESIDUE	
Lab ID		2023-SING-004514		360+ °C	540+ °C
Client ID		Cairn Energy India Pvt Ltd			
Date		23 March 2023			
Test	Method	Unit			
Mass Yield	D2892/D5236	%mass	28.6	5.2	
Volume Yield		%volume	26.2	4.4	
Density @ 15°C	D4052	kg/L	0.8804	0.9621	
Specific Gravity @60/60°F		-	0.8809	0.9627	
API Gravity		°API	29.1	15.5	
Ash Content	D482	% wt	0.014	0.089	
Asphaltenes	IP 143	%wt	<0.50	<0.50	
Basic Nitrogen	UOP 269	% wt	0.0296	0.109	
CHNS - Carbon	D5291	% wt	86.6	87.2	
CHNS - Hydrogen	D5291	% wt	10.7	12	
Carbon Residue- Micro	D4530	% wt	2.09	11.9	
Gross calorific Value	D240	MJ/kg	45.535	43.910	
Kinematic Viscosity @ 70°C	D445	cSt	15.04	NA <sup>5</sup>	
Kinematic Viscosity @ 100°C	D445	cSt	7.979	226.9	
Metal - Cu	ICPES	ppm wt	<1	<1	
Metal - Fe	ICPES	ppm wt	6	27	
Metal - Ni	ICPES	ppm wt	4	21	
Metal - Na	ICPES	ppm wt	11	49	
Metal - V	ICPES	ppm wt	<1	<1	
Pour Point	D97	°C	51	72	
Total Acid Number	D664	mg KOH/g	0.23	0.08	
Total Nitrogen	D5762	ppm wt	640	2300	
Total Sulphur	D4294	%wt	0.0602	0.1450	
Viscosity-Grav Constant @ 100°C	D2501	-	0.814	0.832	
Wax Content	UOP 46	% wt	52.5	24.2	

Note:

NA<sup>5</sup> - Unable to perform. Pour point and visc bath temp is close.

**Distillation Report (ASTM D86)**

Sample ID	CB (SUVALI) CRUDE OIL			
Lab ID	2023-SING-004514			
Client ID	Cairn Energy India Pvt Ltd			
Date	23 March 2023			
Cut Range	05 - 140 °C	140 - 240 °C	240 - 360 °C	360 - 390 °C
Description	°C	°C	°C	°C
IBP	53.7	155.3	255.1	Not Enough Sample
Recovery @ 5%	73.4	165.9	267.1	
Recovery @ 10%	46.9	168.5	269.2	
Recovery @ 15%	80.0	168.9	270.1	
Recovery @ 20%	82.8	170.8	272.7	
Recovery @ 30%	88.2	175.0	275.0	
Recovery @ 40%	93.3	179.8	279.3	
Recovery @ 50%	98.0	185.2	284.9	
Recovery @ 60%	102.6	191.5	291.3	
Recovery @ 70%	107.4	198.6	299.3	
Recovery @ 80%	112.8	206.3	309.0	
Recovery @ 85%	116.0	210.3	314.5	
Recovery @ 90%	120.2	214.8	320.6	
Recovery @ 95%	125.8	219.9	328.1	
FBP	140.6	226.4	332.9	
	% vol	% vol	% vol	% vol
Recovered	97.6	98.5	98.1	
Residue	1.2	1.3	1.0	
Loss	1.2	0.2	0.9	

**Vacuum Distillation Report (ASTM D1160)**

Sample ID	CB (SUVALI) CRUDE OIL			
Lab ID	2023-SING-004514			
Client ID	Cairn Energy India Pvt Ltd			
Date	23 March 2023			
Cut Range	360 - 400 °C	400 - 450 °C	450 - 540 °C	360 - 540 °C
Description	°C	°C	°C	°C
IBP	Not Enough Sample	292	335	Not Enough Sample
Recovery @ 5%		384	434	
Recovery @ 10%		388	441	
Recovery @ 20%		394	450	
Recovery @ 30%		397	457	
Recovery @ 40%		402	463	
Recovery @ 50%		407	469	
Recovery @ 60%		413	475	
Recovery @ 70%		420	483	
Recovery @ 80%		430	495	
Recovery @ 90%		441	510	
Recovery @ 95%		448	523	
End Point		465	541	
	% vol	% vol	% vol	% vol
Total Recovered		99	99	

**Detailed Hydrocarbon Analysis**

Boiling Range	°C	C5 - 140	
Yield	mass %	19.89	
	vol %	21.89	
Component		mass %	vol %
i-pentane		2.762	3.203
n-pentane		4.646	5.331
2,2-dimethylbutane		0.510	0.565
cyclopentane		0.499	0.481
2,3-dimethylbutane		0.618	0.671
2-methylpentane		3.485	3.834
3-methylpentane		1.813	1.961
n-hexane		7.139	7.779
2,2-dimethylpentane		0.318	0.339
methylcyclopentane		3.200	3.072
2,4-dimethylpentane		0.334	0.356
2,2,3-trimethylbutane		0.076	0.080
benzene		0.723	0.591
3,3-dimethylpentane		0.196	0.204
cyclohexane		8.301	7.662
2-methylhexane		1.892	2.003
2,3-dimethylpentane		0.610	0.631
1,1-dimethylcyclopentane		0.496	0.472
3-methylhexane		1.798	1.880
1c,3-dimethylcyclopentane		0.739	0.713
1t,3-dimethylcyclopentane		0.686	0.659
3-ethylpentane		0.122	0.125
1t,2-dimethylcyclopentane		1.201	1.149
2,2,4-trimethylpentane		0.011	0.011
n-heptane		9.103	9.567
methylcyclohexane		15.008	14.016
2,2-dimethylhexane		0.493	0.510
ethylcyclopentane		0.508	0.477
2,5-dimethylhexane		0.297	0.308
2,2,3-trimethylpentane		0.027	0.028
2,4-dimethylhexane		0.304	0.312
1c,2t,4-trimethylcyclopentane		0.373	0.351
3,3-dimethylhexane		0.170	0.173
1t,2c,3-trimethylcyclopentane		0.361	0.337
2,3,4-trimethylpentane		0.046	0.046
2,3,3-trimethylpentane		0.034	0.033
toluene		2.043	1.693

**Detailed Hydrocarbon Analysis**

Boiling Range	°C	C5 - 140	
Yield	mass %	19.89	
	vol %	21.89	
Component		mass %	vol %
2,3-dimethylhexane		0.395	0.398
2-methyl-3-ethylpentane		0.065	0.065
2-methylheptane		2.363	2.433
4-methylheptane		0.544	0.555
3-methyl-3-ethylpentane		0.060	0.060
3,4-dimethylhexane		0.064	0.063
1c,2c,4-trimethylcyclopentane		0.027	0.025
1c,3-dimethylcyclohexane		0.025	0.023
3-methylheptane		1.215	1.237
1c,2t,3-trimethylcyclopentane		2.682	2.502
3-ethylhexane		0.083	0.084
1t,4-dimethylcyclohexane		0.920	0.867
1,1-dimethylcyclohexane		0.468	0.430
2,2,5-trimethylhexane		0.041	0.042
3c-ethylmethylcyclopentane		0.149	0.139
3t-ethylmethylcyclopentane		0.135	0.127
2t-ethylmethylcyclopentane		0.272	0.254
1,1-methylethylcyclopentane		0.054	0.049
1t,2-dimethylcyclohexane		1.135	1.051
1t,3-dimethylcyclohexane		0.010	0.009
n-octane		9.392	9.607
i-propylcyclopentane		0.068	0.063
N1		0.038	0.035
2,2,3,4-tetramethylpentane		0.037	0.036
N2		0.035	0.033
N3		0.116	0.107
1c,2-dimethylcyclohexane		0.190	0.172
2,3,5-trimethylhexane		0.175	0.174
1,1,4-trimethylcyclohexane		1.558	1.450
2,2,3-trimethylhexane		0.925	0.929
2,4-dimethylheptane		0.011	0.011
4,4-dimethylheptane		0.294	0.295
ethylcyclohexane		0.087	0.079
2,5-dimethylheptane		0.378	0.379
3,3-dimethylheptane		0.082	0.081
3,5-dimethylheptane		0.025	0.025
n-propylcyclopentane		0.048	0.045
1,1,3-trimethylcyclohexane		0.027	0.025

**Detailed Hydrocarbon Analysis**

Boiling Range	°C	C5 - 140	
Yield	mass %	19.89	
	vol %	21.89	
Component		mass %	vol %
N8		0.014	0.013
ethylbenzene		0.434	0.360
1c,2t,4t-trimethylcyclohexane		0.150	0.138
1,3-dimethylbenzene		1.365	1.135
1,4-dimethylbenzene		0.345	0.288
3,4-dimethylheptane		0.106	0.105
N14		0.010	0.010
I5		0.037	0.036
4-methyloctane		0.203	0.203
2-methyloctane		0.340	0.343
1c,2t,3c-trimethylcyclohexane		0.015	0.014
3-ethylheptane		0.046	0.045
3-methyloctane		0.245	0.244
1,1,2-trimethylcyclohexane		0.016	0.015
1,2-dimethylbenzene		0.372	0.304
N19		0.099	0.091
I8		0.026	0.026
n-nonane		0.682	0.683
i-propylbenzene		0.010	0.009
2,6-dimethyloctane		0.014	0.014
<b>Class Summary</b>			
n-Paraffins		30.961	32.967
Iso-Paraffins		23.690	25.156
Naphthenes		39.720	37.153
Aromatics		5.292	4.379
Olefins		0.000	0.000
Unidentified		0.336	0.345
Average Molecular Weight :		95.545	
Relative Density :		0.719	
Vapor Pressure (cal. EPA method):		2.0198 @100F	
Octane Number (calculated) :		59.74	
Mon (calculated);		56.71	
Percent Carbon :		85.102	
Percent Hydrogen :		14.898	

**Totals by Group Type & Carbon Number (in Mass Percent)**

	Paraffins:	paraffins:	Olefins:	hthenes:	Aromatics:	Total:
C1:	0.000	0.000	0.000	0.000	0.000	0.000
C2:	0.000	0.000	0.000	0.000	0.000	0.000
C3:	0.000	0.000	0.000	0.000	0.000	0.000
C4:	0.000	0.000	0.000	0.000	0.000	0.000
C5:	4.646	2.762	0.000	0.499	0.000	7.907
C6:	7.139	6.426	0.000	11.501	0.723	25.789
C7:	9.103	5.345	0.000	18.639	2.043	35.130
C8:	9.392	6.171	0.000	7.206	2.516	25.285
C9:	0.682	2.972	0.000	1.875	0.010	5.540
C10:	0.000	0.014	0.000	0.000	0.000	0.014
C11:	0.000	0.000	0.000	0.000	0.000	0.000
C12:	0.000	0.000	0.000	0.000	0.000	0.000
C13:	0.000	0.000	0.000	0.000	0.000	0.000
Total :	30.961	23.690	0.000	39.720	5.292	99.664

Oxygenates :  
0.000

Total C14+ :  
0.000

Unknowns :  
0.336

Grand Total :  
100.000

**Totals by Group Type & Carbon Number (in Volume Percent)**

	Paraffins:	paraffins:	Olefins:	hthenes:	Aromatics:	Total:
C1:	0.000	0.000	0.000	0.000	0.000	0.000
C2:	0.000	0.000	0.000	0.000	0.000	0.000
C3:	0.000	0.000	0.000	0.000	0.000	0.000
C4:	0.000	0.000	0.000	0.000	0.000	0.000
C5:	5.331	3.203	0.000	0.481	0.000	9.015
C6:	7.779	7.031	0.000	10.734	0.591	26.135
C7:	9.567	5.618	0.000	17.486	1.693	34.363
C8:	9.607	6.316	0.000	6.711	2.086	24.720
C9:	0.683	2.975	0.000	1.742	0.009	5.409
C10:	0.000	0.014	0.000	0.000	0.000	0.014
C11:	0.000	0.000	0.000	0.000	0.000	0.000
C12:	0.000	0.000	0.000	0.000	0.000	0.000
C13:	0.000	0.000	0.000	0.000	0.000	0.000
Total :	32.967	25.156	0.000	37.153	4.379	99.655

Oxygenates :  
0.000

Total C14+ :  
0.000

Unknowns :  
0.345

Grand Total :  
100.000